



HOBERG & DRIESCH

SEAMLESS. WELDED. PROCESSED. www.hoberg-driesch.com OUR EXPERTISE.

**Quality since 1948. Top quality steel tubes
for each of your applications.**



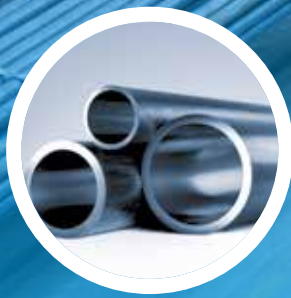
Heavy wall tubes



Hydraulic and pneumatic pressure tubes



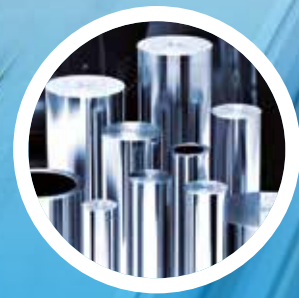
Boiler tubes



Cylinder tubes



Precision steel tubes



Piston rods & tubes
Cylinder tubes

Tradition for over 75 years

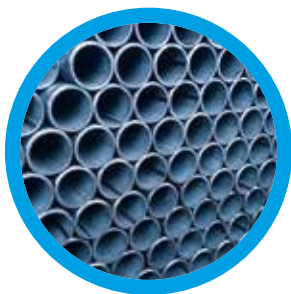
Hoberg & Driesch tube group, which was founded in 1948 as a private steel tube distributor, is one of Europe's leading wholesalers for steel tubes today.

Their focus is on a wide range of seamless and welded, high quality steel tubes from established international manufacturers.

With their highly evolved company structures, Hoberg & Driesch offer expertise and professionalism in distribution, processing and project business. For each of your applications they have the right solution, directly from the Hoberg & Driesch tube group.



**Mechanical Tubes
(incl. Hollow Bars)**



**Welded tubes
Welded boiler tubes**



**Structural
hollow sections**

Our group of companies For trustworthy business relationships.

Hoberg & Driesch Distribution

Tubes. Customized. Distribution.

Germany

- Hoberg & Driesch Röhrenhandel GmbH
- Hoberg & Driesch Schierle GmbH
- Hoberg & Driesch Stahlrohr GmbH
- Rohr- und Stahlhandel Jung & Co. GmbH
- Rohrhandel Weidner GmbH

International

- Hoberg & Driesch Finland Oy
- Hoberg & Driesch Poland, Sp. z o.o.
- Hoberg & Driesch S.L. (Spain)
- Hoberg & Driesch South East Europe d.o.o.
- Hoberg & Driesch Sweden AB
- Hoberg & Driesch Türkiye Şube
- All Steel Products B.V.
- MUT Tubes, s.r.o.
- MUT Tubes SK, s.r.o.
- Pouchard Tubes et Barres SAS

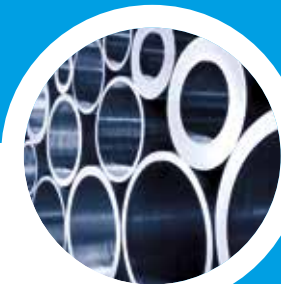
Hoberg & Driesch Processing

Tubes. Processing. Solutions.

- Hoberg & Driesch Processing GmbH
- Hoberg & Driesch South East Europe D.O.O.
- MUT Automotive s.r.o.



**Your partner
for green steel!**



**Heavy wall tubes /
Standard wall tubes**
seamless, hot-finished

Standard: EN 10210 · EN 10297-1 · EN 10216-3
Grades: E355+N · P355N TC1 · S355J2H · 3-times certified
Outer diameter: 10.2 to 660 mm
Wall thickness: 1.6 to 100 mm
Certification: MTC 3.1 acc. to EN 10204
MTC 3.2 on request

Mechanical Tubes
seamless, hot-finished

Hollow Bars
Standard: EN 10294-1
Grades: E355 · E470 · E590K2
Outer diameter: 30 to 350 mm
Wall thickness: 5 to 55 mm
Certificates: MTC 3.1 acc. to EN 10204

Mechanical Tubes
Standard: EN 10297
Grades: E470+AR (Delivery condition AR) · 20MnV6 (Delivery condition N) · E590K2+QT (Delivery condition QT)
Outer diameter: 57 to 660 mm
Wall thickness: 10 to 90 mm
Certificates: MTC 3.1 acc. to EN 10204
MTC 3.2 on request

Fine-grain steel tubes
seamless, hot-finished

Standard: EN 10297
Grades: S690QL1 · S770QL · S890QL1
Outer diameter: 57 to 660 mm
Wall thickness: 10 to 90 mm
Certification: MTC 3.1 acc. to EN 10204
MTC 3.2 on request

Boiler tubes
seamless

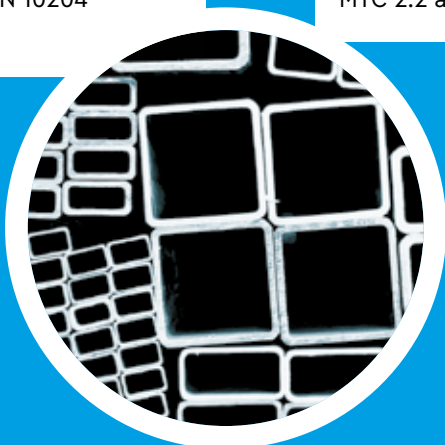
Standard: EN 10216-2
Grades: P235GH TC1 · P235GH TC2 · P265 GHTC1
Standard wall tubes: P235GH TC1 · E235+N · P235TR2 · S235JRH · 4-times certified
Outer diameter: 13.5 to 660 mm
Wall thickness: 1.8 to 30 mm
Certification: unalloyed with MTC 3.1 acc. to EN 10204 · alloyed with MTC 3.2 acc. to EN 10204
Additionally: IBR-Formular Form III VdTÜV-Material data sheet 511/2 for the material P91

Precision steel tubes

seamless, cold-drawn
Standard: EN 10305-1
Grades: E235 · E355 · delivery condition +C and +N
Outer diameter: 3 to 280 mm
Wall thickness: 0.5 to 25 mm
Certification: MTC 3.1 acc. to EN 10204

welded, cold-drawn
Standard: EN 10305-2
Grades: E235 · E355 · delivery condition +C and +N
Outer diameter: 8 to 205mm
Wall thickness: 1 to 8 mm
Certification: MTC 3.1 acc. to EN 10204

welded, size-rolled
Standard: EN 10305-3
Grades: E235 · E355 · delivery condition +CR1, +CR2 and +N
Outer diameter: 6 to 193.7 mm
Wall thickness: 0,6 to 6 mm
Certification: MTC 3.1 acc. to EN 10204 · MTC 2.2 acc. to EN 10204



Structural hollow sections

hot-finished

square or rectangular

Standard: EN 10210

Grades: S355J2H · S355NH

Side lengths: to 400 × 400 mm or
500 × 300 mm

Wall thickness: to 25 mm

Certification: MTC 3.1 acc. to EN 10204

cold-formed

square or rectangular

Standard: EN 10219

Grades: S235JRH · S355J2H

Side lengths: to 500 × 500 or 500 × 300

Wall thickness: to 16 mm

Certification: MTC 3.1 acc. to EN 10204



Welded tubes / Welded boiler tubes

HFI longitudinally welded tubes

Standard: EN 10217-1/2/3 · EN 10219-1/2 ·
EN 10210-1/2 · ISO 3183

Grades: P235TR1+TR2 · P235GH TC1 ·
S235JRH · S275J0H · S275J2H · Grade B+BM ·
S355J2H · P355N · Grade X52+X52M

Outer diameter: 21.3 to 610 mm

Wall thickness: 2.0 to 25 mm

Certification: MTC 3.1 acc. to EN 10204

SAW spirally welded tubes

Standard: EN 10217-1/5 · EN 10219-1/2 ·
ISO 3183 · API 5 L

Grades: P235TR2 · P235GH TC1 · S235JRH ·
Grade B · S355J2H

Outer diameter: 508 to 1,422 mm

Wall thickness: 5 to 20 mm

Certification: MTC 3.1 acc. to EN 10204

SAW longitudinally welded tubes

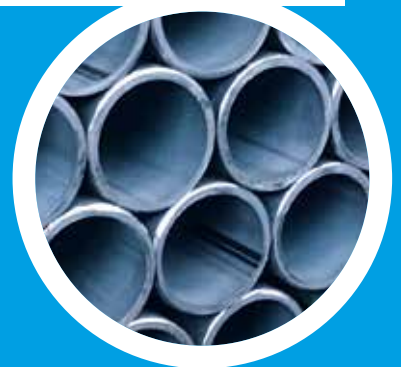
Standard: EN 10217-5 · EN 10219-1/2 ·
ISO 3183 · API 5 L

Grades: P235GH TC1 · S235JRH · Grade B ·
S355J2H · Grade X52 · S355J2H+N

Outer diameter: 660 to 1,420 mm

Wall thickness: 7.1 to 25 mm

Certification: MTC 3.1 acc. to EN 10204



175,000

square meters total warehouse area.

90,000

tons of storage material.

Piston rods

hard chrome-plated, grinded and polished

acc. to international standards

Grades: C45, 20MnV6, 42CrMo4+QT and other grades

Tolerance: to Ø 17 mm f8, from Ø 18 mm f7
chrome thickness ≤ Ø 17 mm min. 10 µm,
> Ø 18 mm min. 20 µm

Diameter: 4 to 350 mm, also in imperial sizes

Certification: MTC 3.1 acc. to EN 10204

Also available in induction-hardened, nickel-plated and chrome-plated versions



Seamless cylinder tubes (HP)

cold drawn, roller burnished interior surface

Standard: EN 10305-1

Grade: E355+SR

Tolerance: Standard H8 (to H11)

Inner diameter: 20 to 290 mm

Wall thickness: 23.3 to 55.5 mm

Certification: MTC 3.1 acc. to EN 10204

Seamless cylinder tubes (HP)

hot rolled, honed interior surface

Standard: EN 10297-1/EN 10210

Grade: S355J2H/E355+N

Tolerance: Standard H8 (to H11)

Inner diameter: 55 to 630 mm

Wall thickness: 23.3 to 55.5 mm

Certification: MTC 3.1 acc. to EN 10204

Welded cylinder tubes (HPG)

welded, skived and roller burnished inside

Standard: EN 10305-2

Grade: E355+SR/+C

Tolerance: Standard H8 (to H11)

Inner diameter: 32 to 180 mm

Wall thickness: 4 to 12.5 mm

Certification: MTC 3.1 acc. to EN 10204



Welded cylinder tubes (HPS)

cold drawn

Standard: EN 10305-2

Grade: E355+C

Tolerance: Standard H9 (to H10)

Inner diameter: 20 to 120 mm

Wall thickness: 2.5 to 10 mm

Certification: MTC 3.1 acc. to EN 10204

Stainless steel cylinder tubes (HPI)

seamless or welded-drawn

interior surface roller burnished or honed

Grades: 1.4301, 1.4401, 1.4571

Tolerance: Standard H9 (to H11)

Inner diameter: 8 to 200 mm

Wall thickness: 0.65 to 12.5 mm

Certification: MTC 3.1 acc. to EN 10204

Skiving and roller burnishing facilities

for seamless and welded cylinder tubes

Tolerance: Standard H8 (to H9)

Inner diameter: 30 to 250 mm

Hydraulic- and pneumatic pressure tubes (HPL-Tubes)

seamless, cold-drawn

Standard: EN 10305-4

Grades: E235+N · E355+N for pulsating pressure loads in hydraulic and pneumatic systems

phosphated

Outer diameter: 4 to 80 mm

Wall thickness: 0.5 to 10 mm

Certification: MTC 3.1 acc. to EN 10204

outside galvanized/passivated (chrom-VI-free)

Outer diameter: 4 to 42 mm

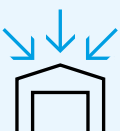
Wall thickness: 1 to 6 mm

Certification: MTC 3.1 acc. to EN 10204

Alternatives with even higher corrosion protection against white and red rust (> 600 hours) are available on request

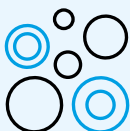
15,000
different articles.
Immediately available.

Our strengths – your benefit



Central warehouse

- central warehouses in Düsseldorf, Duisburg and Neuss
- fully-automated high-bay racking warehouse at the central storage locations
- even large quantities can be delivered at short notice



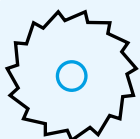
Wide range of products

- with 15,000 articles, wide assortment and depth
- steel tubes in many different grades, diameters and quantities in stock
- other grades available on request



Quality

- highest quality standards
- continuity in service and product quality
- certified according to DIN EN ISO 9001



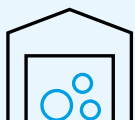
Excellent add-on benefits

- 3D profile cutting
- Central HPL sawing centre
- Hydraulic cylinder component manufacturing
- Internal and external coatings
- Shot-blasting/priming
- Approvals
- Packaging and marking
- PCF-certificates



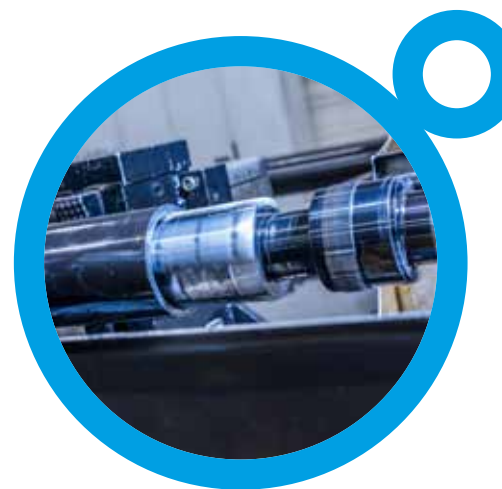
Personal support

- one assigned contact person
- customer-oriented and professionally competent consulting
- many years of know-how



Individual product storage

- just-in-time and on demand
- customer-specific warehousing
- customized logistics solutions



Skiving and roller
burnishing facilities

Hoberg & Driesch
tube distribution Germany

Hoberg & Driesch GmbH & Co KG (HQ)

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Hoberg & Driesch Röhrenhandel GmbH
Düsseldorf

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info@rohrhandel-jung.de

Rohrhandel Weidner GmbH

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Hoberg & Driesch
tube distribution international

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Hoberg & Driesch Poland, Sp. z o.o.

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T +48 32 763 77 71 · poland@hoberg-driesch.com

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Warehouse: P.I. la Cartuja Baja C/ A Nº 6B NV 1-3
50720 Cartuja Baja (Zaragoza) · Spain
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Hoberg & Driesch Processing

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